

21 LINKS OF 3/16" CS CHAIN
APPROXIMATELY 21" IN LENGTH

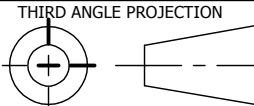
(5 1/2)

(4 1/2)

2" NPT

NOTE:
CAP GASKET IS WHITE FDA NITRILE.

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGLE: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	JG
CHECKED BY:	CHL
PROTOTYPE BY:	JG
PROTOTYPE DATE:	9/8/2015
APPROVED FOR PRODUCTION BY:	CHL
PRODUCTION DATE:	9/17/2015

A	JG	9-17-15	RELEASED FOR PRODUCTION	
REV	BY	DATE	DESCRIPTION	
<div><div><div></div><div>SALCO PRODUCTS, INC.</div></div></div>				
PART NAME: TOP FITTING ASSEMBLY 2" THREAD ON				
MATERIAL: DUCTILE IRON				
PROJECT #: R150908		SHEET #: 1 OF 1		SCALE: 1:1
DRAWING #: C42308		PART #: K20IUMP2A		